

Welding Performance Qualification Tests & Price Schedule

Effective: July 01, 2010

B Pressure (P1)

F3-F4 (P1 to P1)

Sch 40	2"	\$	125.00
Sch 80	2"	\$	150.00
Sch 80	6"	\$	200.00
Sch 160	2"	\$	150.00
Sch XXH	2"	\$	175.00
Heavy Wall	2.5"	\$	270.00

Carbon TIG & Chrome* (P1/P5)

F6-F4 (P1 to P1)

*add \$20.00 per test for Chrome

Sch 40	2"	\$	140.00
Sch 80	2"	\$	150.00
Sch 160	2"	\$	165.00
Sch XXH	2"	\$	185.00
Heavy Wall	2.5"	\$	275.00

Stainless (P8)

F6-F5 (P1 to P1)

Sch 80	2"	\$	175.00
Sch 160	2"	\$	200.00
Sch XXS	2"	\$	225.00
Heavy Wall	2.5"	\$	300.00

Inconel (P4X)

(P1 to P1)

Sch 80	2"	\$	200.00
Sch 160	2"	\$	225.00
Sch XXH	2"	\$	250.00
Heavy Wall	2.5"	\$	300.00

CWB Testing

SMAW

Initial test	4 positions	\$	400.00
Check test	2 positions	\$	100.00
FCAW	4 positions	\$	600.00

Plate Tests

Per Plate

3/8" Plate	\$	100.00
1/2" Plate	\$	120.00
3/4" Plate	\$	140.00



Facility Usage Fee

Per Person

Facility Use (per hour)	\$	30.00
Offsite Weld Testing	(Call for quote)	
C Ticket (ABSA Fee Not Incl.)	\$	225.00

Additional Information

The Boilermaker Training Facility has been an accredited welder testing school with ABSA since 1988. All testing is in accordance to ASME Section IX Code.

All prices include guided bend tests. Radiography is available on request (additional charges will apply).

Contractors must complete a:

Request for Welder Testing Form

detailing testing requirements and provide necessary weld test procedures(s). Forms are available online: www.boilermakers.ca

Please contact Lodge 146 Learning Centre for a quote on test(s)/procedures(s) not listed.

Contact Us

LEARNING CENTRE

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