



**APPLICATION FOR AND REPORT  
ON CERTIFICATION AND PERFORMANCE  
QUALIFICATION OF B PRESSURE WELDER**

9410 – 20<sup>th</sup> Ave., Edmonton, AB T6N 0A4  
Phone (780) 437-9100 FAX 437-7787  
Welders Toll free line 1-877-433-8910  
**www.absa.ca**

AB-68 2009-04

A. I, \_\_\_\_\_  
 (Last Name) (First Name) (Initial)

of \_\_\_\_\_  
 (Street Address) (City) (Prov) (Postal Code)

Home Tel.: \_\_\_\_\_ Bus. Tel.: \_\_\_\_\_ Date of Birth: \_\_\_\_\_ Email: \_\_\_\_\_  
 (YYYY/MM/DD)

do hereby make application to undertake testing for a Grade "B" Pressure Welder's Certificate under the Safety Codes Act and Regulations.

B. I am the holder of the following Welder's Certificates:

PROVINCE	CLASS AND NO. OF CERTIFICATE	(* )RED SEAL/JOURNEYMAN #
_____	_____	_____
_____	_____	_____

(Signature of Applicant) (Date)

Indicate the location \_\_\_\_\_ and month \_\_\_\_\_ you wish to test for the B Pressure Welder's Certificate.

**NOTE: Location of test centres on page 3.**

**Provide a scanned copy of the documents listed below with this application form**

**To qualify to take a Grade B Pressure Welder's Certificate of Competency test, a candidate must hold:**

- (a) Alberta Journeyman Certificate of Proficiency issued under the *Apprenticeship and Industry Training Act*, **OR**
- (b) Journeyman Welder's Interprovincial Red Seal Certificate of Competency from another jurisdiction, **OR**
- (c) Alberta Journeyman Equivalency Document issued by Alberta Career Development and Employment; **OR**
- (d) Welder Trade Certificate as defined by the *Apprenticeship and Industry Training Act*. **AND**  
**MUST** Include Government issued Photo ID (ie: valid driver's license).

<b>PAYMENT MADE BY:</b>	Cash <input type="checkbox"/>	M/C <input type="checkbox"/>	Visa <input type="checkbox"/>	Debit <input type="checkbox"/>
\$235.00 fee is required for scheduling.	Card Number:		Expiry Date:	
Cardholder Name:		Signature:		

**FOR OFFICE USE ONLY:**

**QUALIFICATION INFORMATION**

Base Metal Material Specification SA106B P 1 to P 1 Coupon Size and Wall Thickness 6 N.P.S 11mm (0.432")

Guided Bend Test	Position	2G (Horiz.)	5G (Fixed)
Results:	ROOT BEND		
	FACE BEND		
Performance Qualification Test Held at:		Pass <input type="checkbox"/>	Fail <input type="checkbox"/>

Performance Qualification Card details:

File No. **W** - \_\_\_\_\_

Process	SMAW	SMAW	Material	P1 to P1
Max Deposited Weld Metal	6 mm	16 mm	Min. Pipe Dia.	NPS 2 1/2
Filler Metal Group	F3	F4	Position Qualified	ALL
Backing	No	Yes	Progression	Uphill

**REMARKS:** \_\_\_\_\_

Immediate Retest: Yes  No

Time Penalty \_\_\_\_\_ Days

I therefore, recommend/do not recommend the issuance of Grade B Certificate. (Please circle recommendation)

\_\_\_\_\_ (Date of Test)

\_\_\_\_\_ (Date of Expiry)

\_\_\_\_\_ (Safety Codes Officer)

\_\_\_\_\_ (Date)

\_\_\_\_\_  
(Administrator/Chief Inspector)

\_\_\_\_\_  
(Date)

The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Boiler Discipline.

## Safety Orientation - Welding Test Centres

\*The following shop rules must be followed. Violations will lead to termination of the test:

- Cotton coveralls, Fire retardant coveralls or leathers to be worn
- Safety glasses to be worn at all times
- Leather Steel toed boots to be worn
- Cutting goggles to be worn whenever flame cutting
- Face shields to be worn when grinding
- Grinding is only permitted in designated areas
- Ear plugs to be worn while grinding
- Only grinders with guards are permitted
- Only grinders with proper size and type of disc are permitted
- Smoking is permitted in designated areas only
- Leather welding gloves to be worn at all times

\* Know the location of: Fire extinguishers  
Fire blanket  
First Aid Kit

\*Report all incidents/accidents to the Examiner.

I have read the above and understand its meaning:

\_\_\_\_\_

Candidate

\_\_\_\_\_

Date

\_\_\_\_\_

Examiner

## GRADE 'B' PRESSURE WELDER TEST

### General Information

- The fee is \$235.00 (payable by cash, Visa, Master Card, debit, money order)
- Appointments for the examination will not be scheduled until a completed application and the fee payment are received 21 days prior to the test date.
- Please arrive 30 minutes prior to test time.

<b>EDMONTON</b>	<b>CALGARY</b>	<b>GRANDE PRAIRIE</b>	<b>RED DEER</b>
<b>Boilermakers Hall #146</b> 15116 114 Avenue NW Edmonton, AB T5Z 2Z2	<b>Boilermakers Hall #146</b> 11055 48 Street SE Calgary, AB T2C 1G8	<b>Grande Prairie College</b> GPC Room M122 10726 106 St Tel. (780) 539-2975	<b>Red Deer College</b> 56 Ave & 32 Street RDC Weld Shop RM 824 Tel. (403) 342-3100
<b>FORT MCMURRAY</b>	<b>VERMILION</b>	<b>LETHBRIDGE</b>	<b>MEDICINE HAT</b>
<b>Keyano College</b> 8115 Franklin Ave Tel. (780) 791-4988	<b>Lakeland College</b> 5707 47 Ave W Tel. (780) 853-8539	<b>Lethbridge College</b> 3000 College Dr S Tel. 1(800)-572-0103	<b>Medicine Hat College</b> 299 College Dr SE Bay T4, RM T136 Tel. (403) 529-3801

**Please note:** Some Colleges may charge a facility fee. Candidates are advised to check with the College.

### Test

- Coupon is a 6" Schedule 80 pipe
- Test positions are (2G horizontal) and (5G vertical)
- Electrodes used are:  
Root E-6010 (Lincoln 5P or 5P+) 1/8" diameter  
Fill and Cap E-7018 (diameters 3/32" and 1/8")

Please refer to the Grade B Welders' reference syllabus for details.

### Items that candidates are required to bring for the test:

- Government Issued Photo ID (Drivers License, Passport)
- Either an Interprovincial Journeyman Certificate (Red Seal) or Alberta Journeyman Equivalency Document
- Safety glasses
- Cotton or fire retardant coveralls
- Safety boots
- Leather gloves

NOTE: Grinders are not supplied at all locations. Candidates are advised to bring a 5" grinder with a guard and a grinding disc rated for the grinder (guard cannot be altered and must have a handle).

### Cancellation Policy

A candidate who fails to appear for the scheduled test must satisfy either of the following conditions, otherwise the fee paid will be considered forfeit:

1. Candidate must give 5 working days notice – not including the test day
- OR
2. Candidate must, within 7 days after the test, give a satisfactory reason to the Administrator/Chief Inspector for the non-appearance.

### Failure Policy

Candidates failing to pass two (2) consecutive tests shall not be permitted to take a further retest for a period of three (3) months from the date of their last test unless the candidate provides proof of having successfully completed an upgrading course in pressure welding satisfactory to the Administrator. This policy is in accordance with the Pressure Welders Regulation.